





"Mining the Moon for Profit" Workshop

Financing Mining Projects on the Moon

Key Considerations - An Industry Perspective

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- Mining on Earth A Unique Industry / Lessons
- "Moon-like" Mining Projects on Earth The Experience
- Mining the Moon for Water Impetus and Ideas
- Mining the Moon for Profit A Path Forward







Mining on Earth Entails Unique Challenges

- Mining presents unique, significant, risks
 - Reserve definition what is really in the ground? resources vs. reserves
 - Metallurgical recoveries & mine design can we extract the metals economically?
 - Mining rights and permitting can we secure rights to explore and exploit the deposit?
 - Political and social risks we will be expropriated during the 20+ years mine life?
- Value is generated at exploration, confirmation and expansion stages
 - Mining is a a long-horizon, capital intensive industry 10-15 years before operations start
 - Value spikes for discovery, confirmation and expansion operations generate less value
 - Mining companies are price takers only value defense is low cost

Make no mistakes

- Reserve definition and metallurgical recoveries work absolutely critical
- Need for exceptional geologists, experienced with similar deposits
- Need for proper detailed feasibility study, including execution plan
- Only go ahead when you are in a position to reach a predictable outcome
- Tight project execution, de-risked through stage-gates assurances reviews
- Tight controls of always-risky operations (technical, social, environmental aspects)







"Moon-like" Mining Projects on Earth

- Deep sea mining for high-value nodules
 - Nodules of high value metals near deep sea vents (PGMs, nickel, cobalt, etc.)
 - No precise definition of "reserves" and no serious metallurgical work
 - Mining method easy (scooping up), but projects did not go ahead
- Minera Yolanda, Atacama desert, Northern Chile 1997-1998
 - A regolith-like deposit in high altitude desert, driest place on earth, sandy soil
 - Clumps of rich valuable sodium nitrate in unconsolidated layer just below surface
 - No understanding of how the Yolanda deposit came to be formed
 - Discrete boulders of ore seemingly randomly distributed in a 3-5 meters layer
 - A few trenches & random holes dug to get statistically significant resource estimate
 - Easy way to scoop up and screen the clumps of ore from the sandy regolith
 - Simple leaching process to concentrate the nitrate into high value commercial product
 - Crushers clogged up by sand, broken by hard pebbles, dust, leaching in 9 months not 2
 - Company ran out of cash, project abandoned, private sponsors wiped out
 - You MUST fully understand the deposit and prove the technology, not wish them







Mining for water in the moon's shadowed regions

- Why mining for water on the moon?
 - Water may be of high value in space manned outposts, propellant, etc.
 - Mining / producing water on the moon from shadowed regions' ice may thus be attractive
 - Mankind's future space activities would possibly be facilitated by such successful mining
 - Studying mining the moon for water must thus be one of mankind's priority long-term project
 - Should governments / international institutions undertake such study? Role of private sponsors
- Are the technologies here, or near here?
 - Well ... yes ... we have identified promising, apparently appropriate, near-now technologies
 - "Commercial Lunar Propellant Architecture" Collaborative Study of Lunar Propellant Production
 - "Opportunities for Space Resources Utilization" SpaceResources.Lu
 - "Towards the Use of Lunar Resources" European Space Agency
 - But ... will they work in practice?
- Do we understand the mineralizations / reservoirs?
 - No

Thus, next steps?







"Mining" the moon's water for profit What path forward?

- Ascertain society's investment / risk appetite to develop moon water mining
 - Define the value proposition: why mining for water on the moon? What value creation?
 What priority / support from governments, international institutions and private players?
 - How much capital can be raised to design and execute a moon water mining program?
 Explicitly stage-gate risk taking to solidify sponsorship
 - Design a detailed, executable, program to garner societal endorsement
- Focus all available resources on understanding the deposits
 - Design, cost and implement a complete resources definition program
 - Do not try to develop any "appropriate technology" if you don't fully know the deposit
 - Test mining technology and process in situ (scaling, impurities control, low gravity?)
- Sequentially define and test each and all processing technology steps
 - Stage-gate design and test all process steps, scope, costs and risks, in situ
 - Do not shortcut process design and verification work to save time or money

Only move to develop mine when you have a predictable outcome







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